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itted herewith for filing is the patent application of.

Larry D. Forbes, Timothy B. Brandt and Brian S. Wood

NOISE ABATEMENT FILTER FOR FUEL TANKS

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FCR.

BASEC FEE

TOTAL CLAIMS

INDEPENDENT CLAIMS

Six (6) sheets of drawing.	_	formal,	one	сору
An assignment of the invention to				
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An associate power of attorney

 \blacksquare A verified statement to establish small entity status under 37 CFR 1 9 and 37 CFR 1 27.

The filing fee has been calculated below

MULTIPLE DEPENDENT CLAIM PRESENTED * If the difference is less than zero, enter "0" in Col. 2.

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SMALL ENTITY

RATE FEE \$ 380 345 x \$ 9 = 0 x \$39 =

x \$130 =\$345 TOTAL

EXPRESS MAIL CERTIFICATE
No. <u>EL517260445</u>

Case Docket No.

I hereby certify that this paper or fee is being deposited with the U.S. Postal Service using "Express Mail-Post Office to Addressee" service under 37 CFR 1.10 and addressed to the Commissioner of Patents and Trademarks, Washington, D.C. 20231, on 03-15-00-

> OTHER THAN SMALL ENTITY

RATE	FEE
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	Please charge my Deposit Account No the amount of \$ A duplicate copy of this sheet is enclosed.
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	Any filing fees under 37 CFR 1.16 for presentation of extra claims.

Respectfully submitted,

March 15, 2000

Date

HENDERSON & STURM 206 Sixth Avenue, Suite 1213 Des Moines, IA 50309-4076 Phone 515/288-9589

el O. Shu

Reg. No. 26,078

Applicant or Patentee: <u>Larry D. Forbes</u>	et al .	Attorney's Docket No. 2-5127-013
Serial or Patent No.:Filed or Issued:		
For: NOISE ABATEMENT FILTER	FOR FUEL TANKS	
VERIFIED ST STATUS	FATEMENT (DECLARATION) (37 CFR 1.9(f) and 1.27(b)) - INI	CLAIMING SMALL ENTITY DEPENDENT INVENTOR
As below named inventor, I hereby declare the under section 41(a) and (b) of Title 35, United NOISE ABATEMENT FILTER FOR FU described in	d States Code, to the Patent and Trade	r as defined in 37 CFR 1.9(c) for purposes of paying reduced fees mark Office with regard to the invention entitled
the specification filed herewith	C1. 1	
□ application serial no □ patent no	, filed	
- patent no	, issued	
the invention to any person who could not be	classified as an independent inventor	er contract or law to assign, grant, convey or license, any rights in under 37 CFR 1.9(c) if that person had made the invention, or to (d) or a nonprofit organization under 37 CFR 1.9(c).
assign, grant, convey, or license any rights in	h I have assigned, granted, conveyed, of the invention is listed below:	or licensed or am under an obligation under contract or law to
□ no such person, concern, or or □ persons, concerns or organizat	tions listed below*	
*NOTE: Separate verified statements are	required from each named person	, concern or organization having rights to the invention
averring to their status as small entities. (37 CFR 1.27)	
FULL NAME Parr Manufacturing In	ic.	
ADDRESS 3001 McKinley, Des	Moines, Iowa 50321	
□ individual		□ nonprofit organization
FULL NAME_		
ADDRESS		
□ individual	□ small business	\square nonprofit organization
I acknowledge the duty to file, in this applicate prior to paying, or at the time of paying, the ealonger appropriate. (37 CFR 1.28(b)	ion or patent, notification of any chang arliest of the issue fee or any maintenan	ge in status resulting in loss of entitlement to small entity status noce fee due after the date on which status as a small entity is no
be true; and further that these statements were	made with the knowledge that willful Title 18 of the United States Code, and	hat all statements made on information and belief are believed to false statements and the like so made are punishable by fine or d that such willful false statements may jeopardize the validity of ment is directed.
Larry D. Forbes	Timothy B. Brandt	Brian S. Wood
NAME OF INVENTOR	NAME OF INVENTOR	NAME OF INVENTOR
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Na V. Julia	Minthy Bra	and MARCHANIC
Signature of Inventor	Signature of Inventor	Signature of Inventor
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Date Date	Date 3, 20	Date
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Applicant or Patentee: Larry D. Forbes et al Attorney's Docket No. 2-5127-013
Serial or Patent No.:
For: NOISE ABATEMENT FILTER FOR FUEL TANKS
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VERIFIED STATEMENT (DECLARATION) CLAIMING SMALL ENTITY
STATUS (37 CFR 1.9 (f) and 1.27 (c)) - SMALL BUSINESS CONCERN
I hereby declare that I am
[] the owner of the small business concern identified below;
[X] an official of the small business concern empowered to act on behalf of the concern identified below:
NAME OF CONCERN Parr Manufacturing, Inc.
ADDRESS OF CONCERN <u>3001 McKinley Avenue</u>
Des Moines, Iowa 50315
I hereby declare that the above identified small business concern qualifies as a small business concern as defined in 13 CFR 121.3-18, and reproduced in 37 CFR 1.9(d), for purposes of paying reduced fees under section 41(a) and (b) of Title 35, <i>United States Code</i> , in that the number of employee of the concern, including those of its affiliates, does not exceed 500 persons. For purposes of this statement, (1) the number of employees of the business concern is the average over the previous fiscal year of the concern of the persons employed on a full-time, part-time or temporary basis during each of the pay periods of the fiscal year, and (2) concerns are affiliates of each other when either, directly or indirectly, one concern controls or has the power to control the other, or a third party or parties controls or has the power to control both. I hereby declare that rights under contract or law have been conveyed to and remain with the small business concern identified above with regard to
the invention entitled, NOISE ABATEMENT FILTER FOR FUEL TANKS
by inventor(s) <u>Larry D. Forbes, Timothy B. Brandt and Brian S. Wood</u>
described in
Xiii the specification filed herewith
[] application serial no, filed
[] patent no, issued
If the rights held by the above identified small business concern are not exclusive, each individual, concern or organization having rights to the invention is listed below* and no rights to the invention are held by any person, other than the inventor, who could not qualify as a small business concern under 37 CFR 1.9(d) or a nonprofit organization under 37 CFR 1.9(e). **NOTE: Separate verified statements are required from each named person, concern or organization having rights to the invention averring to their status as small entities. (37 CFR 1.27)
ADDRESS
ADDRESS [] INDIVIDUAL [] SMALL BUSINESS CONCERN [] NONPROFIT ORGANIZATION
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[] INDIVIDUAL [] SMALL BUSINESS CONCERN [] NONPROFIT ORGANIZATION I acknowledge the duty to file, in this application or patent, notification of any change in status resulting in loss of entitlement to small entity status
prior to paying, or at the time of paying, the earliest of the issue fee or any maintenance fee due after the date on which status as a small entity is no longer appropriate. (37 CFR 1.28(b))
I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the <i>United States Code</i> , and that such willful false statements may jeopardize the validity of the application, any patent issuing thereon, or any patent to which this verified statement is directed.
NAME OF PERSON SIGNING Timothy B. Brandt
TITLE OF PERSON OTHER THAN OWNER President
ADDRESS OF PERSON SIGNING Parr Manufacturing, Inc 3001 McKinley Avenue Des Moines, Iowa 50315
SIGNATURE Timothy Bounds DATE March 32000

APPLICATION FOR UNITED STATES LETTERS PATENT

SPECIFICATION

TO WHOM IT MAY CONCERN:

Be it known that we, Larry D. Forbes, a citizen of the United States of America, residing at 5017 Twana Drive, County of Polk, City of Des Moines and State of Iowa; Timothy B. Brandt, a citizen of the United States of America, residing at 1604 S. 42nd St., City of West Des Moines, County of Polk, State of Iowa; and Brian S. Wood, a citizen of the United States of America, residing at 501 S.W. Bell Avenue, County of Polk, City of Des Moines and State of Iowa, have invented a new and useful **NOISE ABATEMENT FILTER FOR FUEL TANKS**, of which the following is a specification.

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NOISE ABATEMENT FILTER FOR FUEL TANKS

CROSS-REFERENCE TO RELATED APPLICATIONS

Not Applicable

STATEMENT REGARDING FEDERALLY SPONSORED RESEARCH OR DEVELOPMENT

Not Applicable

BACKGROUND OF THE INVENTION

Field of the Invention

The present invention relates to baffles for fuel tanks and more particularly to a noise abatement baffle to prevent noise caused by shifting of fuel within a fuel tank.

Description of the Related Art

Modern-day cars have plastic fuel tanks designed to fit around other components on the underside of a vehicle. Often these tanks are longer from the front part of the vehicle to the back than the tanks are wide. During stopping and starting of the vehicle,

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noise is often generated as the fuel shifts forwardly and rearwardly.

Baffles to stop fuel shifting are known devices. To put a baffle in a steel fuel tank, the bottom half of the fuel tank can have a baffle installed in it before it is welded to the top half thereof. But many modern fuel tanks are blow molded from a plastic material. It is difficult, if not impossible, to blow mold baffles into a plastic fuel tank. So there is a problem of how to install a baffle into a plastic fuel tank.

There is also a dilemma presented by the fact that a regular baffle comprising a wall with holes in it apparently does not completely solve the noise problem in a plastic fuel tank. Placing a semi-rigid foam baffle in the tank that permits flow therethrough has been determined to be difficult to install and to hold in position. Airplane tanks and race car tanks, for example, have used a polyurethane safety foam which fills the entire tank for the purpose of preventing fuel movement and for other purposes. Filling the entire tank with a polyurethane safety foam, however, has not been deemed to be practical for most passenger and commercial vehicles.

Accordingly, there is a need for a noise abatement filter for vehicle tanks which would overcome the aforementioned problems.

BRIEF SUMMARY OF THE INVENTION

The present invention relates generally to a fuel tank with a baffle disposed therein at an intermediate place between the two ends thereof for preventing noise caused when fuel shifts in the fuel tank from one end to the other. In a preferred embodiment, the baffle is constructed of a fiberglass filter media material. Also in a

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preferred embodiment, the baffle is collapsible so that it can be inserted into an opening in the top of a plastic fuel tank and then allowed to return to its original larger height after it is in the tank whereby it will be held by a biasing pressure in a desired position within the tank.

An object of the present invention is to provide a noise abatement filter for fuel tanks.

Another object of the present invention is to provide a noise abatement filter which uses a fiberglass filter medium.

A still further object of the present invention is to provide a noise abatement filter which includes a baffle structure which is collapsible so that it will fit into an opening in the top of a fuel tank and then, once in proper position within the tank, will return to its expanded position and be held in a desired position within the tank.

Other objects, advantages, and novel features of the present invention will become apparent from the following detailed description of the invention when considered in conjunction with the accompanying drawings.

BRIEF DESCRIPTION OF THE SEVERAL VIEWS OF THE DRAWINGS

FIG. 1 is a perspective view of a preferred embodiment of the present invention shown inside of a plastic fuel tank with most of the fuel tank cut away to show the structure disposed therein;

FIG. 2 is a perspective view of the collapsible baffle of the present invention shown in a collapsed condition and with a pin holding it in such a position whereby it

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can be inserted into an opening in the top of a fuel tank as shown in FIG. 4;

FIG. 3 is a perspective view of the collapsible baffle shown in FIG. 2, but showing the locking pin removed and showing it in its installed condition except that the fuel tank is not shown in FIG. 3 as it is in FIG. 1;

FIG. 4 is a perspective view of a fuel tank of the type utilized for this invention and showing how the collapsible baffle of FIG. 2 is inserted into an opening in the top of the fuel tank;

FIG. 5 is a partial cut-away view of the fuel tank showing how the collapsible baffle is moved through the opening and to a position where a pair of opposing flanges inside the tank will hold the baffle in place;

FIG. 6 is an enlarged view similar to FIG. 5 but showing how the collapsible baffle is moved to the position between the opposing pair of flanges and with the pin holding it in the collapsed position;

FIG. 6A is a view similar to FIG. 6, but showing how springs within the collapsible baffle cause it to move back to its expanded position as shown in FIG. 3 to thereby be held in place between opposing pairs of flanges within the fuel tank;

FIG. 7 is a cross sectional view through the fuel tank showing the collapsible baffle in the position shown in FIG. 6;

FIG. 8 is a cross sectional view of the fuel tank showing the collapsible baffle in the position of FIG. 6A;

FIG. 9 is a cross sectional view showing the media and biasing springs of the collapsible baffle inside of a fuel tank which is cut away;

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FIG. 10 is an exploded view of the baffle structure of the present invention;

FIG. 11 is an enlarged partial view of the baffle showing its interlocking mechanism;

FIG. 12 is an enlarged partial view of the clip mechanism that holds each half of the baffle holder together;

FIG. 13 is an enlarged partial perspective view showing the baffle in an unlocked position; and

FIG. 14 is a view similar to FIG. 13, but showing the baffle moved to the collapsed position in readiness to have a pin lock it in such position before it is inserted into a fuel tank.

DETAILED DESCRIPTION OF THE INVENTION

Referring now to the drawings, wherein like reference numerals designate identical or corresponding parts throughout the several views, FIG. 1 shows a cross sectional view of a portion of a plastic fuel tank (10) having the sound abatement filter (11) of the present invention disposed therein. FIGS. 2 and 3 also show the sound abatement filter (11) in a collapsed and expanded position respectively, and the parts thereof are more completely shown in FIG. 10.

Referring to FIG. 10, a portion of the plastic fuel tank (10) is shown and a filter media (12) constructed in a preferred embodiment of a three-pound micro-light fiberglass media available from Johns Manville. The word "filter" used herein is intended to be in the context of filtering noise, fuel wave action or particulate matter.

This material is described as LOI 15%, SPPI G30-99-2980. Of course this invention is not limited to this filter media, but is only the best mode. A cloth covering, such as a polyester cloth, can cover the fiberglass to make it more user friendly. It is known also that polyurethane safety foam of the type shown in the cited prior art literature is a possible substitute for the fiberglass filter media. Since this fiberglass media material (12) is somewhat flexible, it is surrounded by a cage or holder comprised of a first half (13) and a second half (14) which are snapped together by clips (15) on the holder half (14) which extend through openings (16) in the holder half (13) to hold the two halves (13) and (14) together around the filter media (12).

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Metal clips (17) clip on to the cage half (14) but these clips (17) are merely to allow a magnetic device (not shown) to sense clips (17) through the plastic fuel tank (10) in order to be certain that the device (11) is in its proper position as shown in FIGS. 6A and 8 with respect to the tank (10). Compression springs (18) fit over projections (19) in the base member (20) and fit in holders (19') in holder half (13) and therefore bias the cage halves (13) and (14) and media (12) to the upper position shown in FIGS. 3, 6A and 8. Guide slots (20') (Fig. 11) in holder (20) receive guide projections (14') on holder half (14).

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Referring to FIG. 13, the base (20) has a projection (21) therein having an opening (22) for selectively receiving a pin (23) shown in dashed lines in FIG. 14. When the cage (13), (14) and media (12) unit is pushed down to the position shown in FIGS. 2, 6, 7 and 14, the opening (22) is aligned with an opening (24) in tab (25) of cage half (14). In the position shown in FIG. 14, the pin (23) can be manually inserted

through the openings (22) and (24) and that will cause the device (11) to remain in the collapsed or second position thereof, the first position being the expanded position shown in FIGS. 3, 6A, 8, and 9. The second position is the collapsed position shown in FIGS. 2, 6, 7 and 14.

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In operation, the sound abatement filter (11) as shown in FIG. 3 would be moved to the collapsed or second position as shown in FIG. 2 and the pin (23) (FIG. 14) is inserted to keep the cage halves (13) and (14) and media (12) in the collapsed position as shown in FIG. 2, whereupon the device (11) is inserted through an enlarged opening (30) in tank (10) as shown in FIG. 4. The opening (30) is large enough for a person's arm to extend therethrough and the device (11) with the pin (23) still holding it in the collapsed position, the device (11) is moved first to the position shown in FIG. 5 and then to the position shown in FIG. 6 between opposing flanges (31) and (32) on each side of the unit (11). Then the handle (26) of the pin (23) is pulled to the left as shown in FIG. 6A and the springs (18) shown in FIGS. 9 and 10 will cause the cage portion (13) and (14) to move to the position shown in FIG. 6A and lock the sound abatement filter (11) in place within the tank (10). If it is desired to remove the baffle (11), a reverse procedure would be employed.

reflect the sound wave of moving fuel but absorbs the energy of the wave of fuel to dissipate the sound of the moving fuel much like the way acoustical materials absorb

sound energy.

Accordingly it will be appreciated that the preferred embodiment shown in

It has been determined that the preferred embodiment disclosed herein does not

FIGS. 1-14 does indeed accomplish the aforementioned objects. Obviously many modifications and variations of the present invention are possible in light of the above teachings. It is therefore to be understood that, within the scope of the appended claims, the invention may be practiced otherwise than as specifically described.

CLAIMS

We claim:

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1. In an apparatus comprising:

a fuel tank having a top, bottom, a first side, a second side, a first end and a second end; and

a baffle disposed in said fuel tank at an intermediate place between said first and second ends extending between the top and bottom and between said first side and said second side for preventing noise caused when fuel shifts in the fuel tank from one of said first and second ends toward the other end thereof;

the improvement comprising said baffle including at least a portion thereof being of a fiberglass filter media material.

2. The apparatus of claim 1 wherein said fuel tank is constructed of a plastic material.

3. Apparatus comprising:

a fuel tank having a top, bottom, a first side, a second side, a first end and a second end and having an opening in the top thereof;

a sound absorbing baffle having a length, a width and a height and being constructed of a material to allow liquid fuel to flow there through; and

means associated with said baffle for permitting the height of said baffle to be temporarily reduced so that said baffle will pass through said opening in the top of

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the tank and allow said baffle to substantially extend from the top to the bottom of said tank once it is in the tank.

4. The apparatus of claim 3 wherein said baffle comprises:

a bottom holder;

a top holder, said top holder having a first position and a second position

with respect to said bottom holder;

a media disposed in at least one of said top and bottom holders for

absorbing sound and fuel wave motion and permitting fuel to pass there through; and

said means associated with said baffle for permitting the height of said

baffle to be temporarily reduced including biasing means for biasing said top holder to

said first position whereby said baffle will extend substantially from the top to the

bottom of said tank and permitting said top holder to move to the second position

thereof whereby said baffle height is reduced enough to allow the baffle to pass through

said opening in the top of the tank.

The apparatus of claim 4 including means for temporarily locking said

top holder to said second position thereof whereby it can be locked in said second

position thereof while inserting said baffle into said fuel tank and permitting said top

portion to be unlocked after it is placed in a predetermined position within said fuel

tank.

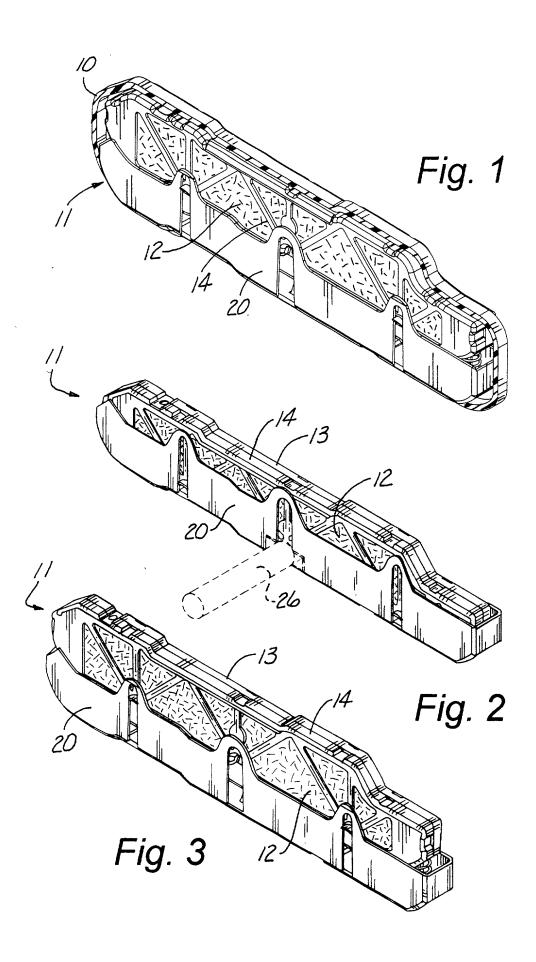
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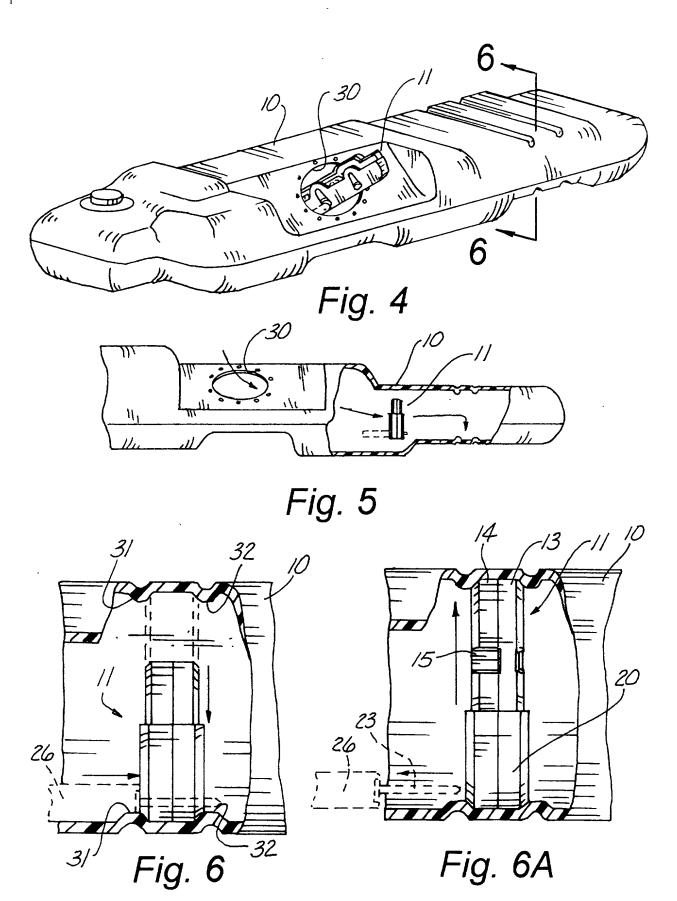
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- 6. The apparatus of claim 5 wherein said locking means includes a first hole in a portion of said top holder, a second hole in a portion of said bottom holder and a pin for selectively extending into said first and second holes when said top portion is in the second position thereof.
- 5 7. The apparatus of claim 4 wherein said top holder is a cage having openings to permit fuel to more easily flow through said sound absorbing baffle.
 - 8. The apparatus of claim 4 wherein said media comprises fiberglass.
 - 9. The apparatus of claim 4 wherein said media comprises a semi-rigid plastic foam material.
 - 10. The apparatus of claim 9 wherein said plastic foam material comprises polyurethane.
 - 11. The apparatus of claim 3 wherein a metal component is provided in said baffle for allowing the position of said baffle within said tank to be determined with a metal sensing device.
- 15 The apparatus of claim 4 wherein a cloth cover is disposed on said media.

ABSTRACT OF THE DISCLOSURE

A fuel tank with a baffle disposed therein is disposed at an intermediate place between the two ends of the tank is provided for preventing noise caused when fuel shifts in the fuel tank from one end to the other. In a preferred embodiment, the baffle is constructed of a fiberglass filter media material. Also in a preferred embodiment, the baffle is collapsible so that it can be inserted into an opening in the top of a plastic fuel tank and then allowed to return to its original larger height whereby it will be held by a biasing pressure in a desired position within the tank.





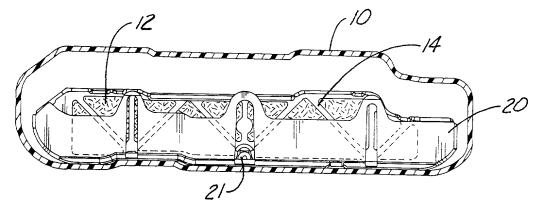
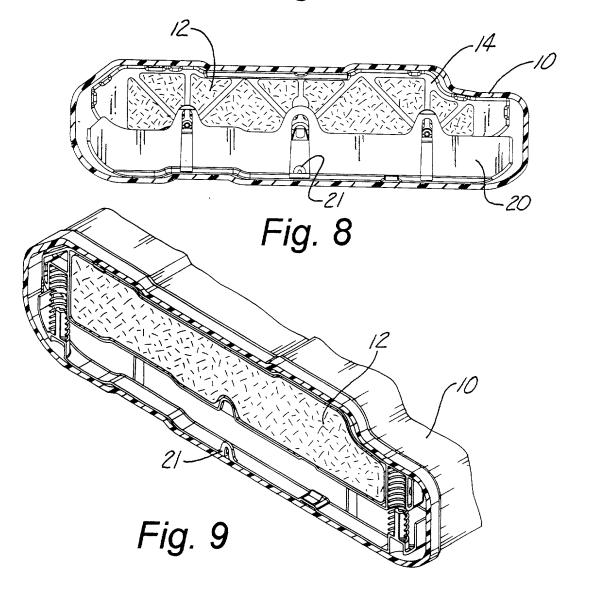
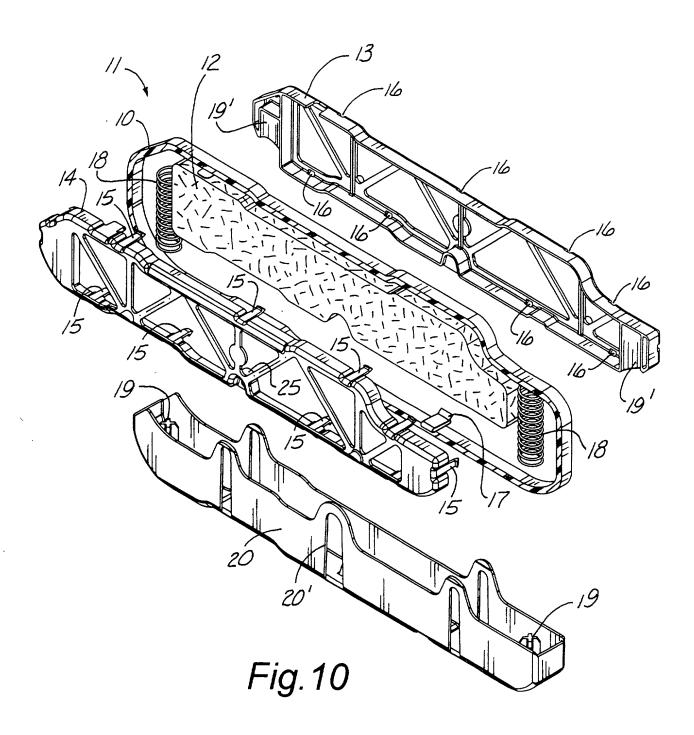
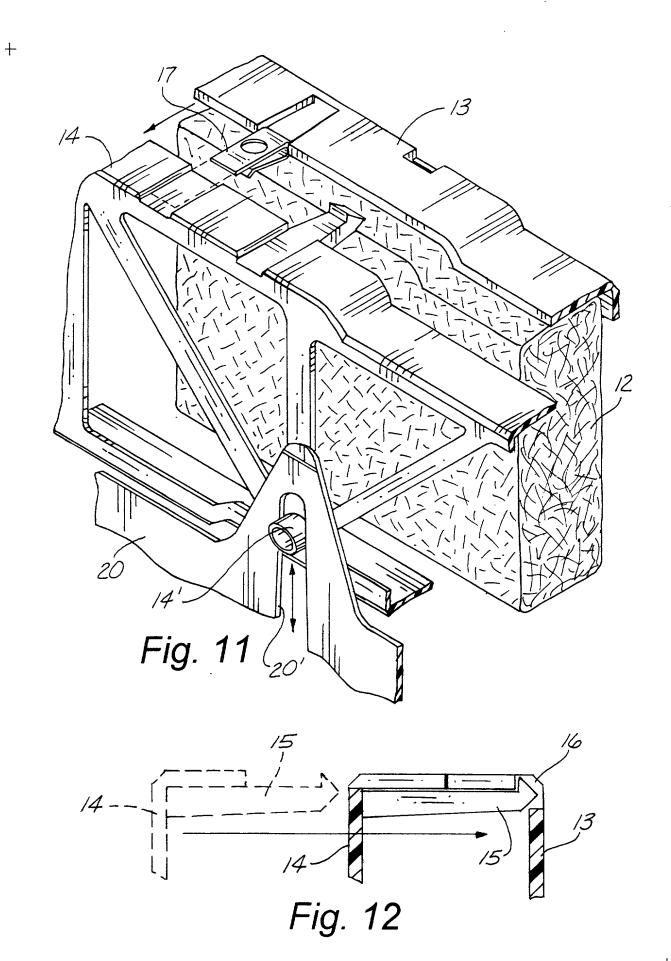


Fig. 7







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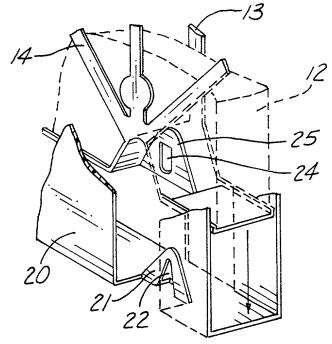


Fig. 13

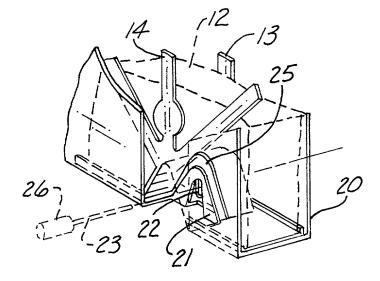


Fig. 14

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name.

I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled

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No and was ame			(ıf applicable).
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y any amendment referred to	above.		dentified specification, including the claims, as amended
f Federal Regulations, §1.560	(a).		tion of this application in accordance with Title 37, Code
I hereby claim for ertificate listed below and ha he application on which prior	ve also identified below a	er Title 35, United States Code, my foreign application for patent	§119 of any foreign application(s) for patent or inventor's or inventor's certificate having a filing date before that of
Prior Foreign Application(s)			Priority Claimed
(Number)	(Country)	(Day/Month/Year Filed)	Yes No
(Number)	(Country)	(Day/Month/Year Filed)	Yes No
(Number)	(Country)	(Day/Month/Year Filed)	Yes No
Application Serial No.)	(Filing Date)	(Statuspatented, pend	
which occurred between the f	iling date of the prior app	olication and the national or PCT	international filing date of this application:
Application Serial No.)	(Filing Date)	(Statuspatented, pend	
,	, ,	(Battas patentes, pene	ing, abandoned)
(Application Serial No.)	(Filing Date) attorney(s) and/or agents((Statuspatented, pend	ing, abandoned) I to transact all business in the Patent and Trademark Office
(Application Serial No.) hereby appoint the following connected therewith: H. Rob-Richard L. Fix, Reg. No. 28,2	(Filing Date) attorney(s) and/or agents(sert Henderson, Reg. No. 197; William H. Wright, I	(Statuspatented, pend s) to prosecute this application and 18,486; Michael O. Sturm, Reg. 1 Reg. No. 26,424; Curtis A. Bell, 1	ing, abandoned) I to transact all business in the Patent and Trademark Office No. 26,078; John E. Cepican, Reg. No. 26,851; Reg. No. 36,742; and Thomas J. Oppold, Reg. No. 42,054
(Application Serial No.) hereby appoint the following connected therewith: H. Rob-Richard L. Fix, Reg. No. 28,2	(Filing Date) attorney(s) and/or agents(sert Henderson, Reg. No. 197; William H. Wright, I	(Statuspatented, pend s) to prosecute this application and 18,486; Michael O. Sturm, Reg. 1 Reg. No. 26,424; Curtis A. Bell, 1	ing, abandoned) I to transact all business in the Patent and Trademark Office No. 26,078; John E. Cepican, Reg. No. 26,851; Reg. No. 36,742; and Thomas J. Oppold, Reg. No. 42,054 one no515/288-9589
(Application Serial No.) Thereby appoint the following connected therewith: H. Rob-Richard L. Fix, Reg. No. 28,2 Address all telephone calls to	(Filing Date) attorney(s) and/or agents(ert Henderson, Reg. No. 1997; William H. Wright, I	(Statuspatented, pend s) to prosecute this application and 18,486; Michael O. Sturm, Reg. 1 Reg. No. 26,424; Curtis A. Bell, 1 mrmat teleph & STURM enue, Suite 1213	ing, abandoned) I to transact all business in the Patent and Trademark Office No. 26,078; John E. Cepican, Reg. No. 26,851; Reg. No. 36,742; and Thomas J. Oppold, Reg. No. 42,054
(Application Serial No.) Thereby appoint the following connected therewith: H. Rob-Richard L. Fix, Reg. No. 28,2 Address all telephone calls to Address all correspondence to	(Filing Date) attorney(s) and/or agents(ent Henderson, Reg. No. 197; William H. Wright, Implementation of the Michael O. Student Henderson 206 Sixth Avenues Des Moines, L	(Statuspatented, pend s) to prosecute this application and 18,486; Michael O. Sturm, Reg. I Reg. No. 26,424; Curtis A. Bell, I rmat teleph & STURM enue, Suite 1213 A 50309-4076	ing, abandoned) I to transact all business in the Patent and Trademark Office No. 26,078; John E. Cepican, Reg. No. 26,851; Reg. No. 36,742; and Thomas J. Oppold, Reg. No. 42,054 one no. 515/288-9589
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